

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name:** Epoxy curing agent
- **Article number:** Cardolite FormuLITE 2401B
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
- **Sector of Use** SU3 Industrial uses: Uses of substances as such or in preparations at industrial sites
- **Product category** PC9a Coatings and paints, thinners, paint removers
- **Application of the substance / the mixture** Coating
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
 CARDOLITE SPECIALTY CHEMICALS EUROPE N.V.
 Wijmenstraat 21 K , Bus 2
 9030 Mariakerke – Gent
 Tel. : +32 9 265.88.26 (Belgium)
 Fax. : +32 9 265.88.24 (Belgium)
 regulatory@cardolite.com
 eumsds@cardolite.com
- **Further information obtainable from:** Product safety department
- **1.4 Emergency telephone number:** During business hours: +32 9 265.88.26 (Belgium)

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



GHS05 corrosion

Skin Corr. 1B H314 Causes severe skin burns and eye damage.
 Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Acute Tox. 4 H302 Harmful if swallowed.
 Skin Sens. 1 H317 May cause an allergic skin reaction.
 Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**
 The product is classified and labelled according to the CLP regulation.
- **Hazard pictograms**



GHS05 GHS07

- **Signal word** Danger
- **Hazard-determining components of labelling:**
 3-aminomethyl-3,5,5-trimethylcyclohexylamine

(Contd. on page 2)

EU

Trade name: Epoxy curing agent

(Contd. of page 1)

m-phenylenebis(methylamine)
 3,6,9-triazaundecamethylenediamine

- **Hazard statements**

H302 Harmful if swallowed.
 H314 Causes severe skin burns and eye damage.
 H317 May cause an allergic skin reaction.
 H412 Harmful to aquatic life with long lasting effects.

- **Precautionary statements**

P101 If medical advice is needed, have product container or label at hand.
 P102 Keep out of reach of children.
 P103 Read label before use.
 P260 Do not breathe dust/fume/gas/mist/vapours/spray.
 P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P310 Immediately call a POISON CENTER/doctor.
 P405 Store locked up.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- **2.3 Other hazards**

- **Results of PBT and vPvB assessment**








- **PBT:** Not applicable.
- **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

- **3.2 Chemical characterisation: Mixtures**

- **Description:** Mixture of substances listed below with nonhazardous additions.

- **Dangerous components:**

CAS: 2855-13-2 EINECS: 220-666-8 Index number: 612-067-00-9	3-aminomethyl-3,5,5-trimethylcyclohexylamine  Skin Corr. 1B, H314;  Acute Tox. 4, H302; Acute Tox. 4, H312; Skin Sens. 1, H317; Aquatic Chronic 3, H412	25,0 - 55,0%
CAS: 1477-55-0 EINECS: 216-032-5	m-phenylenebis(methylamine)  Skin Corr. 1B, H314;  Acute Tox. 4, H302; Acute Tox. 4, H332; Skin Sens. 1, H317; Aquatic Chronic 3, H412	5,0 - 12,0%
CAS: 112-57-2 EINECS: 203-986-2 Index number: 612-060-00-0	3,6,9-triazaundecamethylenediamine  Skin Corr. 1B, H314;  Aquatic Chronic 2, H411;  Acute Tox. 4, H302; Acute Tox. 4, H312; Skin Sens. 1, H317	1,0 - 2,5%

- **Additional information:** For the wording of the listed risk phrases refer to section 16.

SECTION 4: First aid measures

- **4.1 Description of first aid measures**

- **General information:**

Immediately remove any clothing soiled by the product.
 Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

- **After inhalation:**

Supply fresh air and to be sure call for a doctor.
 In case of unconsciousness place patient stably in side position for transportation.

(Contd. on page 3)



Trade name: Epoxy curing agent

(Contd. of page 2)

- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:**
Call for a doctor immediately.
Drink plenty of water and provide fresh air. Call for a doctor immediately.
- **4.2 Most important symptoms and effects, both acute and delayed**
No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:** Use fire extinguishing methods suitable to surrounding conditions.
- **5.2 Special hazards arising from the substance or mixture**
During heating or in case of fire poisonous gases are produced.
- **5.3 Advice for firefighters**
Promptly isolate the scene by removing all person from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- **Protective equipment:** Mouth respiratory protective device.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
Mount respiratory protective device.
Wear protective equipment. Keep unprotected persons away.
- **6.2 Environmental precautions:**
Do not allow product to reach sewage system or any water course.
Inform respective authorities in case of seepage into water course or sewage system.
Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Use neutralising agent.
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **6.4 Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
- **Information about fire - and explosion protection:** Keep respiratory protective device available.
- **7.2 Conditions for safe storage, including any incompatibilities**
Keep container tightly closed and in a well ventilated place.
- **Storage:**
- **Requirements to be met by storerooms and receptacles:**
Cardolite epoxy resins and hardeners may absorb moisture and carbon dioxide when left in open containers, which could result in increased viscosity, discoloration, reduction of reactivity, and/or

(Contd. on page 4)


Trade name: Epoxy curing agent

(Contd. of page 3)

crystallization of the products. These products should be kept tightly sealed in their original containers when not in use, and stored in a cool, dry place. Some Cardolite epoxy resins might crystallize. This reversible, physical phenomena can be greatly avoided by storing the resin at temperatures above 25 °C.

- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep container tightly sealed.
- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

- **Additional information about design of technical facilities:** No further data; see item 7.
- **8.1 Control parameters**
- **Ingredients with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists valid during the making were used as basis.
- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Avoid contact with the eyes.
Avoid contact with the eyes and skin.
- **Respiratory protection:**
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:**



Tightly sealed goggles

(Contd. on page 5)


Trade name: Epoxy curing agent

(Contd. of page 4)

- **Body protection:** Protective work clothing

SECTION 9: Physical and chemical properties

· 9.1 Information on basic physical and chemical properties

· General Information

· Appearance:

· Form:	Liquid
· Colour:	Light yellow
· Odour:	Amine-like
· Odour threshold:	Not determined.

· **pH-value:** Not determined.

· Change in condition

· Melting point/Melting range:	Undetermined.
· Boiling point/Boiling range:	Undetermined.

· **Flash point:** > 110 °C

· **Flammability (solid, gaseous):** Not applicable.

· Ignition temperature:

· **Decomposition temperature:** Not determined.

· **Self-igniting:** Product is not selfigniting.

· **Danger of explosion:** Product does not present an explosion hazard.

· Explosion limits:

· Lower:	Not determined.
· Upper:	Not determined.

· **Vapour pressure:** Not determined.

· Density at 25 °C:	0.95262 g/cm ³
· Relative density	Not determined.
· Vapour density	Not determined.
· Evaporation rate	Not determined.

· Solubility in / Miscibility with water:

Not miscible or difficult to mix.

· **Partition coefficient (n-octanol/water):** Not determined.

· Viscosity:

· Dynamic at 25 °C:	~ 90 cps
· Kinematic:	Not determined.

· Solvent content:

· **Solids content:** 99.0 %

· **9.2 Other information** No further relevant information available.

SECTION 10: Stability and reactivity

· **10.1 Reactivity** No further relevant information available.

· **10.2 Chemical stability** Product is stable.

(Contd. on page 6)

Trade name: Epoxy curing agent

(Contd. of page 5)

- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** No dangerous decomposition products known.

SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity**
Harmful if swallowed.
- **LD/LC50 values relevant for classification:**
Irritating to eyes and skin.

1477-55-0 m-phenylenebis(methylamine)

Oral	LD50	1040 mg/kg (rat)
Inhalative	LC50/4 h	2,4 mg/l (rat)

112-57-2 3,6,9-triazaundecamethylenediamine

Dermal	LD50	660 mg/kg (rabbit)
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- **Primary irritant effect:**
- **Skin corrosion/irritation**
Causes severe skin burns and eye damage.
- **Serious eye damage/irritation**
Causes serious eye damage.
- **Respiratory or skin sensitisation**
May cause an allergic skin reaction.
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Harmful to fish
- **Additional ecological information:**
- **General notes:**
Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Must not reach sewage water or drainage ditch undiluted or unneutralised.
Danger to drinking water if even small quantities leak into the ground.
Harmful to aquatic organisms

(Contd. on page 7)

Trade name: Epoxy curing agent

(Contd. of page 6)

- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.


SECTION 13: Disposal considerations


- **13.1 Waste treatment methods**
- **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

SECTION 14: Transport information

- | | |
|---|---|
| <ul style="list-style-type: none"> · 14.1 UN-Number · ADR, IMDG, IATA | UN2735 |
| <ul style="list-style-type: none"> · 14.2 UN proper shipping name · ADR · IMDG · IATA | 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (m-phenylenebis(methylamine), ISOPHORONEDIAMINE)

AMINES, LIQUID, CORROSIVE, N.O.S. (m-phenylenebis(methylamine), ISOPHORONEDIAMINE)

Amines, liquid, corrosive, n.o.s. (m-phenylenebis(methylamine), Isophoronediamine) |
| <ul style="list-style-type: none"> · 14.3 Transport hazard class(es) · ADR | 

8 Corrosive substances.
Miscellaneous dangerous substances and articles.
8 |
| <ul style="list-style-type: none"> · IMDG, IATA | 

8 Corrosive substances.
8 |
| <ul style="list-style-type: none"> · 14.4 Packing group · ADR, IMDG, IATA | III |
| <ul style="list-style-type: none"> · 14.5 Environmental hazards: · Marine pollutant: | No |

(Contd. on page 8)


Trade name: Epoxy curing agent

(Contd. of page 7)

<ul style="list-style-type: none"> · 14.6 Special precautions for user · Danger code (Kemler): · EMS Number: · Segregation groups · Stowage Category · Segregation Code 	Warning: Corrosive substances. 80 F-A,S-B Alkalis A SG35 Stow "separated from" acids.
<ul style="list-style-type: none"> · 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code 	Not applicable.
<ul style="list-style-type: none"> · Transport/Additional information: 	
<ul style="list-style-type: none"> · ADR · Limited quantities (LQ) · Excepted quantities (EQ) 	5L Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
<ul style="list-style-type: none"> · Transport category · Tunnel restriction code 	3 E
<ul style="list-style-type: none"> · IMDG · Limited quantities (LQ) · Excepted quantities (EQ) 	5L Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
<ul style="list-style-type: none"> · UN "Model Regulation": 	UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (M - P H E N Y L E N E B I S (M E T H Y L A M I N E) , ISOPHORONEDIAMINE), 8, III

SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Labelling according to Regulation (EC) No 1272/2008**
The product is classified and labelled according to the CLP regulation.
- **Hazard pictograms**



GHS05 GHS07

- **Signal word** Danger
- **Hazard-determining components of labelling:**
3-aminomethyl-3,5,5-trimethylcyclohexylamine
m-phenylenebis(methylamine)
3,6,9-triazaundecamethylenediamine
- **Hazard statements**
H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H412 Harmful to aquatic life with long lasting effects.

(Contd. on page 9)


Trade name: Epoxy curing agent

(Contd. of page 8)

Precautionary statements

- P101 If medical advice is needed, have product container or label at hand.
 P102 Keep out of reach of children.
 P103 Read label before use.
 P260 Do not breathe dust/fume/gas/mist/vapours/spray.
 P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P310 Immediately call a POISON CENTER/doctor.
 P405 Store locked up.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Directive 2012/18/EU

- **Named dangerous substances - ANNEX I** None of the ingredients is listed.
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Relevant phrases

- H302 Harmful if swallowed.
 H312 Harmful in contact with skin.
 H314 Causes severe skin burns and eye damage.
 H317 May cause an allergic skin reaction.
 H332 Harmful if inhaled.
 H411 Toxic to aquatic life with long lasting effects.
 H412 Harmful to aquatic life with long lasting effects.

Department issuing MSDS: Product safety department

Contact: Mr Eleazar dela Cruz

Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
 IMDG: International Maritime Code for Dangerous Goods
 IATA: International Air Transport Association
 GHS: Globally Harmonised System of Classification and Labelling of Chemicals
 EINECS: European Inventory of Existing Commercial Chemical Substances
 ELINCS: European List of Notified Chemical Substances
 CAS: Chemical Abstracts Service (division of the American Chemical Society)
 VOC: Volatile Organic Compounds (USA, EU)
 LC50: Lethal concentration, 50 percent
 LD50: Lethal dose, 50 percent
 PBT: Persistent, Bioaccumulative and Toxic
 vPvB: very Persistent and very Bioaccumulative
 Acute Tox. 4: Acute toxicity, Hazard Category 4
 Skin Corr. 1B: Skin corrosion/irritation, Hazard Category 1B
 Eye Dam. 1: Serious eye damage/eye irritation, Hazard Category 1
 Skin Sens. 1: Sensitisation - Skin, Hazard Category 1
 Aquatic Chronic 2: Hazardous to the aquatic environment - Chronic Hazard, Category 2
 Aquatic Chronic 3: Hazardous to the aquatic environment - Chronic Hazard, Category 3