

1 Identification of the substance/mixture and of the company/undertaking

- **Product identifier**
- **Trade name:** **Epoxy curing agent**
- **Article number:** Cardolite GX-6027
- **Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.
- **Sector of Use** SU3 Industrial uses: Uses of substances as such or in preparations at industrial sites
- **Product category** PC9a Coatings and paints, thinners, paint removers
- **Application of the substance / the mixture** Coating
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
CARDOLITE SPECIALTY CHEMICALS EUROPE N.V.
Wijmenstraat 21 K , Bus 2
9030 Mariakerke – Gent
Tel. : +32 9 265.88.26 (Belgium)
Fax. : +32 9 265.88.24 (Belgium)
regulatory@cardolite.com
eumstds@cardolite.com
- **Further information obtainable from:** Product safety department
- **Emergency telephone number:** During business hours: +32 9 265.88.26 (Belgium)

2 Hazards identification

- **Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



GHS05 corrosion

Skin Corr. 1B H314 Causes severe skin burns and eye damage.



GHS07

Acute Tox. 4 H332 Harmful if inhaled.

Skin Sens. 1 H317 May cause an allergic skin reaction.

Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

- **Classification according to Directive 67/548/EEC or Directive 1999/45/EC**



C; Corrosive

R34: Causes burns.



Xn; Harmful

R22: Harmful if swallowed.



Xi; Sensitising

R43: May cause sensitisation by skin contact.

- **Information concerning particular hazards for human and environment:**

The product has to be labelled due to the calculation procedure of the "General Classification guideline for preparations of the EU" in the latest valid version.

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EU


Trade name: Epoxy curing agent

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- **Classification system:**

The classification is according to the latest editions of the EU-lists, and extended by company and literature data.

- **Label elements**

- **Labelling according to Regulation (EC) No 1272/2008**

The product is classified and labelled according to the CLP regulation.

- **Hazard pictograms**



GHS05 GHS07

- **Signal word** Danger

- **Hazard-determining components of labelling:**

m-phenylenebis(methylamine)
 trimethylhexane-1,6-diamine

- **Hazard statements**

H332 Harmful if inhaled.
 H314 Causes severe skin burns and eye damage.
 H317 May cause an allergic skin reaction.
 H412 Harmful to aquatic life with long lasting effects.

- **Precautionary statements**

P101 If medical advice is needed, have product container or label at hand.
 P102 Keep out of reach of children.
 P103 Read label before use.
 P260 Do not breathe dust/fume/gas/mist/vapours/spray.
 P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P321 Specific treatment (see on this label).
 P405 Store locked up.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Other hazards**

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**

- **Description:** Mixture of substances listed below with nonhazardous additions.

- **Dangerous components:**

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Trade name: Epoxy curing agent

CAS: 1477-55-0 EINECS: 216-032-5	m-phenylenebis(methylamine) C R34; Xn R20/22; Xi R43 R52/53 Skin Corr. 1B, H314; Acute Tox. 4, H302; Acute Tox. 4, H332; Skin Sens. 1, H317; Aquatic Chronic 3, H412	(Contd. of page 2) 20,0 - 25,0%
CAS: 25620-58-0 EINECS: 247-134-8	trimethylhexane-1,6-diamine C R34; Xn R22; Xi R43 Skin Corr. 1B, H314; Acute Tox. 4, H302; Skin Sens. 1, H317	10,0 - 15,0%

- **Additional information:** For the wording of the listed risk phrases refer to section 16.

4 First aid measures

- **Description of first aid measures**
- **General information:**
Immediately remove any clothing soiled by the product.
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
- **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:**
Call for a doctor immediately.
Drink plenty of water and provide fresh air. Call for a doctor immediately.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed**
No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Firefighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** Use fire extinguishing methods suitable to surrounding conditions.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
Promptly isolate the scene by removing all person from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- **Protective equipment:** No special measures required.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Use neutralizing agent.
Dispose contaminated material as waste according to item 13.

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Ensure adequate ventilation.

- **Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

- **Handling:**

- **Precautions for safe handling** Ensure good ventilation/exhaustion at the workplace.

- **Information about fire - and explosion protection:** No special measures required.

- **Conditions for safe storage, including any incompatibilities**

Keep container tightly closed and in a well ventilated place.

- **Storage:**

- **Requirements to be met by storerooms and receptacles:** No special requirements.

- **Information about storage in one common storage facility:** Not required.

- **Further information about storage conditions:** Keep container tightly sealed.

- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical facilities:** No further data; see item 7.

- **Control parameters**

- **Ingredients with limit values that require monitoring at the workplace:**

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

- **Additional information:** The lists valid during the making were used as basis.

- **Exposure controls**

- **Personal protective equipment:**

- **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Do not inhale dust / smoke / mist.

Avoid contact with the eyes and skin.

- **Respiratory protection:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several

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substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:**



Tightly sealed goggles

- **Body protection:** Protective work clothing

9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

Form:	Liquid
Colour:	Orange
Odour:	Amine-like
Odour threshold:	Not determined.

- **pH-value:** Not determined.

- **Change in condition**

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	Undetermined.

- **Flash point:** 104 °C

- **Flammability (solid, gaseous):** Not applicable.

- **Ignition temperature:**

Decomposition temperature: Not determined.

- **Self-igniting:** Product is not selfigniting.

- **Danger of explosion:** Product does not present an explosion hazard.

- **Explosion limits:**

Lower:	Not determined.
Upper:	Not determined.

- **Vapour pressure:** Not determined.

Density at 25 °C:	1,01972 g/cm ³
Relative density	Not determined.
Vapour density	Not determined.
Evaporation rate	Not determined.

- **Solubility in / Miscibility with water:**

Not miscible or difficult to mix.

- **Partition coefficient (n-octanol/water):** Not determined.

- **Viscosity:**

Dynamic at 25 °C: 910 cps

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- | | |
|---|--|
| <ul style="list-style-type: none"> · Kinematic: · Other information | <p>Not determined.</p> <p>No further relevant information available.</p> |
|---|--|

10 Stability and reactivity

- **Reactivity**
- **Chemical stability** Product is stable.
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **LD/LC50 values relevant for classification:**
Irritating to eyes and skin.

1477-55-0 m-phenylenebis(methylamine)

Oral	LD50	1040 mg/kg (rat)
Inhalative	LC50/4 h	2,4 mg/l (rat)

25620-58-0 trimethylhexane-1,6-diamine

Oral	LD50	900 mg/kg (rat)
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- **Primary irritant effect:**
- **on the skin:** Caustic effect on skin and mucous membranes.
- **on the eye:** Strong caustic effect.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**
The product shows the following dangers according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version:
Harmful
Corrosive
Irritant
Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behaviour in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water

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Do not allow product to reach ground water, water course or sewage system.
 Must not reach sewage water or drainage ditch undiluted or unneutralized.
 Danger to drinking water if even small quantities leak into the ground.

Results of PBT and vPvB assessment

- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

Waste treatment methods
Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Uncleaned packaging:

- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

UN-Number
ADR, IMDG, IATA

UN2735

UN proper shipping name
ADR

2735 AMINES, LIQUID, CORROSIVE, N.O.S. (m-phenylenebis(methylamine), TRIMETHYLHEXAMETHYLENEDIAMINES)

IMDG

AMINES, LIQUID, CORROSIVE, N.O.S. (m-phenylenebis(methylamine), TRIMETHYLHEXAMETHYLENEDIAMINES), MARINE POLLUTANT

IATA

AMINES, LIQUID, CORROSIVE, N.O.S. (m-phenylenebis(methylamine), TRIMETHYLHEXAMETHYLENEDIAMINES)

Transport hazard class(es)
ADR, IMDG

Class

8 Corrosive substances.

Label

8

IATA

Class

8 Corrosive substances.

Label

8

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<ul style="list-style-type: none"> · Packing group · ADR, IMDG, IATA 	II
<ul style="list-style-type: none"> · Environmental hazards: · Marine pollutant: · Special marking (ADR): 	Symbol (fish and tree) Symbol (fish and tree)
<ul style="list-style-type: none"> · Special precautions for user · Danger code (Kemler): · EMS Number: · Segregation groups 	Warning: Corrosive substances. 80 F-A,S-B Alkalis
<ul style="list-style-type: none"> · Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code 	Not applicable.
<ul style="list-style-type: none"> · Transport/Additional information: 	
<ul style="list-style-type: none"> · ADR · Limited quantities (LQ) · Transport category · Tunnel restriction code 	1L 2 E
<ul style="list-style-type: none"> · UN "Model Regulation": 	UN2735, AMINES, LIQUID, CORROSIVE, N.O.S. (m-phenylenebis(methylamine)), TRIMETHYLHEXAMETHYLENEDIAMINES), 8, II

15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Labelling according to Regulation (EC) No 1272/2008**
The product is classified and labelled according to the CLP regulation.

- **Hazard pictograms**



GHS05 GHS07

- **Signal word** Danger
- **Hazard-determining components of labelling:**
m-phenylenebis(methylamine)
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- **Hazard statements**
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H412 Harmful to aquatic life with long lasting effects.

- **Precautionary statements**

P101 If medical advice is needed, have product container or label at hand.
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 P260 Do not breathe dust/fume/gas/mist/vapours/spray.

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Trade name: Epoxy curing agent

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- P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P321 Specific treatment (see on this label).
- P405 Store locked up.
- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.
- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**

- H302 Harmful if swallowed.
- H314 Causes severe skin burns and eye damage.
- H317 May cause an allergic skin reaction.
- H332 Harmful if inhaled.
- H412 Harmful to aquatic life with long lasting effects.
- R20/22 Harmful by inhalation and if swallowed.
- R22 Harmful if swallowed.
- R34 Causes burns.
- R43 May cause sensitisation by skin contact.
- R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

- **Department issuing MSDS:** Product safety department

- **Contact:** Mr Eleazar dela Cruz

- **Abbreviations and acronyms:**

- ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
- IMDG: International Maritime Code for Dangerous Goods
- IATA: International Air Transport Association
- GHS: Globally Harmonized System of Classification and Labelling of Chemicals
- EINECS: European Inventory of Existing Commercial Chemical Substances
- ELINCS: European List of Notified Chemical Substances
- CAS: Chemical Abstracts Service (division of the American Chemical Society)
- LC50: Lethal concentration, 50 percent
- LD50: Lethal dose, 50 percent
- Acute Tox. 4: Acute toxicity, Hazard Category 4
- Skin Corr. 1B: Skin corrosion/irritation, Hazard Category 1B
- Skin Sens. 1: Sensitisation - Skin, Hazard Category 1
- Aquatic Chronic 3: Hazardous to the aquatic environment - Chronic Hazard, Category 3