

CNSL-BASED ADHESIVES GUIDE FORMULATIONS

2K PU ADHESIVE AND SEALANTS WITH NX-9203LP CNSL DIOL

- Excellent water resistance
- Outstanding hydrolytic stability
- Good bond strength and flexibility
- Low viscosity

Ingredients/Parts by weight	Formula A	Formula B	Formula C
Part A			
PolyBD R45V ²	100		50
NX-9203LP ¹		100	50
Voranol 260 ³ (Polyether triol)	17.15	17.15	17.15
Filler (Calcium carbonate powder)	100	100	100
Epoxy silane (adhesion promoter)	1.086	1.086	1.086
Antifoam agent	0.1	0.1	0.1
Part B			
143LP ³ (modified MDI, 1.05 index)	43.3	61.9	52.6
Mixed viscosity (cps at 25°C)	18000	3200	7200

¹ Cardolite ² Cray Valley ³ Dow Chemical

BIO-BASED DIOLS

AMBIENT AND HEAT CURED,
POLYURETHANE REACTIVE ADHESIVES
ASSEMBLY, BUILDING AND CONSTRUCTION,
AUTOMOTIVE, LAMINATE BONDING

Properties (3 day cure at 40°C)	Formula A	Formula B	Formula C
Tensile strength (MPa)	3.5	4.0	7.0
Elongation at break (%)	42.5	14.7	77.2
Hardness (A)	92	97	93
Tg (°C)	-75	na	-77
Water absorption at 25°C (%) 7 Days/14 Days	0.78 1.05	0.30 0.36	0.17 0.19
Adhesion strength* (MPa)			
Aluminum	3.2	3.5	6.1
PC	4.0	0.4	1.9
PVC	3.6	0.3	2.7
Nylon	1.4	0.1	1.0

* Cohesion failure

PROCESSING

All liquid components are blended together with a high shear mixer. Then any solid components are added separately and blended into the liquid after each addition. The product is generally degassed after mixing and before packaging. **Please refer to each supplier's material safety data sheet (MSDS) for the most current safety and handling information.**

DISCLAIMER

All statements, technical information and recommendations contained herein are based on tests Cardolite believes to be reliable, but the accuracy or completeness thereof is not guaranteed or warranted either express or implied including but not limited as to merchantability or fitness for a particular purpose. The formulations contained herein are not optimized for any particular use and are therefore, only to be considered as references. It is the responsibility of the user to fully test their formulations for the intended use. Use of the product is at the user's risk.



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