

# Safety Data Sheet

acc. to OSHA HCS

Printing date 05/27/2020

Version 4

Reviewed on 05/27/2020

## 1 Identification

- **Product identifier**
- **Product Description: Epoxy Curing Agent**
- **Product code:** Cardolite NC-641
- **Application of the substance / the mixture** Coating
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Cardolite Corporation  
140 Wharton Road  
Bristol, PA 19007  
United States  
Tel: 1-800-322-7365  
Regulatory@cardolite.com
- **Information department:** Product safety department
- **Emergency telephone number:** 24 Hour Emergency: 800-424-9300 CHEMTREC

## 2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS08 Health hazard

Resp. Sens. 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2A H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

- **Label elements**
- **GHS label elements**  
The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS08

- **Signal word** Danger
- **Hazard-determining components of labeling:**  
3-Aminopropylidimethylamine  
Ethylenediamine
- **Hazard statements**  
H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

(Contd. on page 2)

## Safety Data Sheet

### acc. to OSHA HCS

Printing date 05/27/2020

Version 4

Reviewed on 05/27/2020

#### Product Description: Epoxy Curing Agent

(Contd. of page 1)

H317 May cause an allergic skin reaction.

- **Precautionary statements**

- P261 Avoid breathing dust/fume/gas/mist/vapors/spray
- P280 Wear protective gloves / eye protection / face protection.
- P284 [In case of inadequate ventilation] wear respiratory protection.
- P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P342+P311 If experiencing respiratory symptoms: Call a poison center/doctor.
- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Classification system:**

- **NFPA ratings (scale 0 - 4)**



Health = 1  
 Fire = 1  
 Reactivity = 0

- **HMIS-ratings (scale 0 - 4)**



Health = 1  
 Fire = 1  
 Reactivity = 0

- **Other hazards**

- **Results of PBT and vPvB assessment**

















- **PBT:** Not applicable.
- **vPvB:** Not applicable.

### 3 Composition/information on ingredients

- **Chemical characterization: Mixtures**

- **Description:** Mixture of the substances listed below with nonhazardous additions.

- **Dangerous Components:**

90-72-2	2,4,6-Tris(Dimethylaminomethyl)Phenol  Acute Tox. 4, H302;  Acute Tox. 4, H312;  Skin Irrit. 2, H315;  Eye Irrit. 2A, H319	< 3.0%
109-55-7	3-Aminopropyl dimethylamine  Flam. Liq. 3, H226;  Acute Tox. 3, H311;  Skin Corr. 1B, H314;  Acute Tox. 4, H302;  Skin Sens. 1, H317	< 2.0%
107-15-3	Ethylenediamine  Flam. Liq. 3, H226;  Resp. Sens. 1, H334;  Skin Corr. 1B, H314;  Acute Tox. 4, H302;  Acute Tox. 4, H312;  Acute Tox. 4, H332;  Skin Sens. 1, H317	< 0.5%

### 4 First-aid measures

- **Description of first aid measures**

- **After inhalation:**

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

(Contd. on page 3)

## Safety Data Sheet

### acc. to OSHA HCS

Printing date 05/27/2020

Version 4

Reviewed on 05/27/2020

#### Product Description: Epoxy Curing Agent

(Contd. of page 2)

- **After eye contact:**  
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed**  
No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

### 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**  
Promptly isolate the scene by removing all person from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- **Protective equipment:** No special measures required.

### 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures** Not required.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
- **Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

- **PAC-1:**

90-72-2	2,4,6-Tris(Dimethylaminomethyl)Phenol	6.5 mg/m <sup>3</sup>
109-55-7	3-Aminopropyldimethylamine	1.2 ppm
107-15-3	Ethylenediamine	0.88 ppm

- **PAC-2:**

90-72-2	2,4,6-Tris(Dimethylaminomethyl)Phenol	72 mg/m <sup>3</sup>
109-55-7	3-Aminopropyldimethylamine	13 ppm
107-15-3	Ethylenediamine	9.7 ppm

- **PAC-3:**

90-72-2	2,4,6-Tris(Dimethylaminomethyl)Phenol	430 mg/m <sup>3</sup>
109-55-7	3-Aminopropyldimethylamine	89 ppm
107-15-3	Ethylenediamine	20 ppm

US

(Contd. on page 4)

**Safety Data Sheet**  
**acc. to OSHA HCS**

Printing date 05/27/2020

Version 4

Reviewed on 05/27/2020

**Product Description: Epoxy Curing Agent**

(Contd. of page 3)

**7 Handling and storage**

- **Handling:**
- **Precautions for safe handling** No special precautions are necessary if used correctly.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

**8 Exposure controls/personal protection**

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**  
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**  
Keep away from foodstuffs, beverages and feed.  
Immediately remove all soiled and contaminated clothing.  
Wash hands before breaks and at the end of work.  
Avoid contact with the eyes and skin.
- **Breathing equipment:** Not required.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

(Contd. on page 5)

US

## Safety Data Sheet

### acc. to OSHA HCS

Printing date 05/27/2020

Version 4

Reviewed on 05/27/2020

#### Product Description: Epoxy Curing Agent

(Contd. of page 4)

- **Eye protection:**



Tightly sealed goggles

- **Body protection:** Protective work clothing

### 9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

Form:	Liquid
Color:	Red-brown
· Odor:	Amine-like
· Odor threshold:	Not determined.

- **pH-value:** Not determined.

- **Change in condition**

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	Undetermined.

- **Flash point:** 101 °C (213.8 °F)

- **Flammability (solid, gaseous):** Not applicable.

- **Decomposition temperature:** Not determined.

- **Auto igniting:** Product is not selfigniting.

- **Danger of explosion:** Product does not present an explosion hazard.

- **Explosion limits:**

Lower:	Not determined.
Upper:	Not determined.

- **Vapor pressure:** Not determined.

- **Density at 25 °C (77 °F):** 0.9998 g/cm<sup>3</sup> (8.34333 lbs/gal)

- **Relative density** Not determined.

- **Vapor density** Not determined.

- **Evaporation rate** Not determined.

- **Solubility in / Miscibility with**

- **Water:** Not miscible or difficult to mix.

- **Partition coefficient (n-octanol/water):** Not determined.

- **Viscosity:**

Dynamic:	Not determined.
Kinematic:	Not determined.

(Contd. on page 6)

US

## Safety Data Sheet

### acc. to OSHA HCS

Printing date 05/27/2020

Version 4

Reviewed on 05/27/2020

**Product Description: Epoxy Curing Agent**

(Contd. of page 5)

- **Other information** No further relevant information available.

### 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability** Product is stable.
- **Thermal decomposition / conditions to be avoided:**  
No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

### 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **LD/LC50 values that are relevant for classification:**  
Irritating to eyes and skin.

**90-72-2 2,4,6-Tris(Dimethylaminomethyl)Phenol**

Oral	LD50	2,169 mg/kg (rat)
Dermal	LD50	1,260 mg/kg (rabbit)

**109-55-7 3-Aminopropyldimethylamine**

Oral	LD50	1,870 mg/kg (rat)
Dermal	LD50	490 mg/kg (rabbit)

**107-15-3 Ethylenediamine**

Oral	LD50	866 mg/kg (rat)
Dermal	LD50	560 mg/kg (rabbit)
Inhalative	LC50/4 h	14.7 mg/l (rat)

- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Irritating effect.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**  
The product shows the following dangers according to internally approved calculation methods for preparations:  
Irritant

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

(Contd. on page 7)

US

## Safety Data Sheet

### acc. to OSHA HCS

Printing date 05/27/2020

Version 4

Reviewed on 05/27/2020

#### Product Description: Epoxy Curing Agent

(Contd. of page 6)

#### · OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

### 12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**  
Water hazard class 1 (Self-assessment): slightly hazardous for water  
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

### 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**  
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

### 14 Transport information

- |                                     |                                                                                |
|-------------------------------------|--------------------------------------------------------------------------------|
| · <b>UN-Number</b>                  |                                                                                |
| · <b>DOT, ADR, ADN, IMDG, IATA</b>  | Non-hazardous for transport                                                    |
| · <b>UN proper shipping name</b>    |                                                                                |
| · <b>DOT, ADR, ADN, IMDG, IATA</b>  | Non-hazardous for transport                                                    |
| · <b>Transport hazard class(es)</b> |                                                                                |
| · <b>DOT, ADN, IMDG, IATA</b>       |                                                                                |
| · <b>Class</b>                      | Non-hazardous for transport                                                    |
| · <b>ADR</b>                        |                                                                                |
| · <b>Class</b>                      | Non-hazardous for transport<br>Miscellaneous dangerous substances and articles |

(Contd. on page 8)

US

## Safety Data Sheet

### acc. to OSHA HCS

Printing date 05/27/2020

Version 4

Reviewed on 05/27/2020

**Product Description: Epoxy Curing Agent**

(Contd. of page 7)

<ul style="list-style-type: none"> <li>· <b>Packing group</b></li> <li>· <b>DOT, ADR, IMDG, IATA</b></li> </ul>	Non-hazardous for transport
<ul style="list-style-type: none"> <li>· <b>Environmental hazards:</b></li> <li>· <b>Marine pollutant:</b></li> </ul>	No
<ul style="list-style-type: none"> <li>· <b>Special precautions for user</b></li> </ul>	Not applicable.
<ul style="list-style-type: none"> <li>· <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b></li> </ul>	Not applicable.
<ul style="list-style-type: none"> <li>· <b>UN "Model Regulation":</b></li> </ul>	Non-hazardous for transport

### 15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Sara**

- **Section 355 (extremely hazardous substances):**

107-15-3 Ethylenediamine

- **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

- **TSCA (Toxic Substances Control Act):**

All ingredients are listed.

- **Proposition 65**

- **Chemicals known to cause cancer:**

None of the ingredients is listed.

- **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

- **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

- **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

- **Carcinogenic categories**

- **EPA (Environmental Protection Agency)**

107-15-3 Ethylenediamine

D

- **TLV (Threshold Limit Value established by ACGIH)**

107-15-3 Ethylenediamine

A4

- **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

- **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

(Contd. on page 9)

US



**Safety Data Sheet**  
**acc. to OSHA HCS**

Printing date 05/27/2020

Version 4

Reviewed on 05/27/2020

**Product Description: Epoxy Curing Agent**

(Contd. of page 8)

· **Hazard pictograms**

GHS08

· **Signal word** Danger· **Hazard-determining components of labeling:**3-Aminopropyldimethylamine  
Ethylenediamine· **Hazard statements**

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H317 May cause an allergic skin reaction.

· **Precautionary statements**

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P280 Wear protective gloves / eye protection / face protection.

P284 [In case of inadequate ventilation] wear respiratory protection.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P342+P311 If experiencing respiratory symptoms: Call a poison center/doctor.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.**16 Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Product safety department· **Contact:** Mr Eleazar dela Cruz· **Date of preparation / last revision** 05/27/2020 / 3· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety &amp; Health

TVL: Treshold Limit Value

PEL: Permissible Exposure Limit

(Contd. on page 10)

US

**Safety Data Sheet**  
**acc. to OSHA HCS**

Printing date 05/27/2020

Version 4

Reviewed on 05/27/2020

**Product Description: Epoxy Curing Agent**

(Contd. of page 9)

REL: Recommended Exposure Limit  
Flam. Liq. 3: Flammable liquids – Category 3  
Acute Tox. 4: Acute toxicity – Category 4  
Acute Tox. 3: Acute toxicity – Category 3  
Skin Corr. 1B: Skin corrosion/irritation – Category 1B  
Skin Irrit. 2: Skin corrosion/irritation – Category 2  
Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A  
Resp. Sens. 1: Respiratory sensitisation – Category 1  
Skin Sens. 1: Skin sensitisation – Category 1

US