

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/12/2022

Version 1

Reviewed on 01/12/2022

1 Identification

- **Product identifier**
- **Product Description:** Epoxy Curing Agent
- **Product code:** NX-8402
- **Application of the substance / the mixture** Coating
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Cardolite Corporation
140 Wharton Road
Bristol, PA 19007
United States
Tel: 1-800-322-7365
Regulatory@cardolite.com
- **Information department:** Product safety department
- **Emergency telephone number:** 24 Hour Emergency: 800-424-9300 CHEMTREC

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS08 Health hazard

Resp. Sens. 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Repr. 2 H361 Suspected of damaging fertility or the unborn child.



GHS05 Corrosion

Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Skin Sens. 1 H317 May cause an allergic skin reaction.

- **Label elements**

- **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS05



GHS08

- **Signal word** Danger

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Product Description: Epoxy Curing Agent

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- **Hazard-determining components of labeling:**

salicylic acid
 Cashew (Anacardium occidentale) Nutshell Extract, decarboxylated, Distilled
 Ethylenediamine

- **Hazard statements**

H318 Causes serious eye damage.
 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
 H317 May cause an allergic skin reaction.
 H361 Suspected of damaging fertility or the unborn child.

- **Precautionary statements**

P284 [In case of inadequate ventilation] wear respiratory protection.
 P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P310 Immediately call a poison center/doctor.
 P321 Specific treatment (see on this label).
 P405 Store locked up.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Classification system:**

- **NFPA ratings (scale 0 - 4)**



Health = 3
 Fire = 1
 Reactivity = 0

- **HMIS-ratings (scale 0 - 4)**



Health = *3
 Fire = 1
 Reactivity = 0

- **Other hazards**

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**

- **Description:** Mixture of the substances listed below with nonhazardous additions.

- **Dangerous Components:**

69-72-7	salicylic acid Repr. 2, H361; Eye Dam. 1, H318; Acute Tox. 4, H302	< 3.0%
90-72-2	2,4,6-Tris(Dimethylaminomethyl)Phenol Acute Tox. 4, H302; Skin Irrit. 2, H315; Eye Irrit. 2A, H319	< 3.0%

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





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10563-29-8	N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine  Acute Tox. 3, H311	< 3.0%
8007-24-7	Cashew (Anacardium occidentale) Nutshell Extract, decarboxylated, Distilled  Eye Dam. 1, H318;  Acute Tox. 4, H312; Skin Irrit. 2, H315; Skin Sens. 1A, H317	< 2.0%
1477-55-0	m-Phenylenebis(methylamine)  Skin Corr. 1B, H314;  Acute Tox. 4, H302; Acute Tox. 4, H332; Skin Sens. 1B, H317	< 1.0%
107-15-3	Ethylenediamine  Flam. Liq. 3, H226;  Resp. Sens. 1, H334;  Skin Corr. 1B, H314;  Acute Tox. 4, H302; Acute Tox. 4, H312; Skin Sens. 1, H317	< 0.5%
108-95-2	Phenol  Acute Tox. 3, H301; Acute Tox. 3, H311; Acute Tox. 3, H331;  Muta. 2, H341; STOT RE 2, H373;  Skin Corr. 1B, H314	< 0.5%

4 First-aid measures

- **Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:**
 Supply fresh air and to be sure call for a doctor.
 In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed**
 No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
 No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
 Promptly isolate the scene by removing all person from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- **Protective equipment:** No special measures required.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
 Wear protective equipment. Keep unprotected persons away.

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- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
 Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
 Use neutralizing agent.
 Dispose contaminated material as waste according to item 13.
 Ensure adequate ventilation.
- **Reference to other sections**
 See Section 7 for information on safe handling.
 See Section 8 for information on personal protection equipment.
 See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

- **PAC-1:**

90-72-2	2,4,6-Tris(Dimethylaminomethyl)Phenol	6.5 mg/m ³
109-55-7	3-Aminopropyldimethylamine	1.2 ppm
25322-68-3	Polyethylene glycol	30 mg/m ³
108-95-2	Phenol	15 ppm
107-15-3	Ethylenediamine	0.88 ppm

- **PAC-2:**

90-72-2	2,4,6-Tris(Dimethylaminomethyl)Phenol	72 mg/m ³
109-55-7	3-Aminopropyldimethylamine	13 ppm
25322-68-3	Polyethylene glycol	1,300 mg/m ³
108-95-2	Phenol	23 ppm
107-15-3	Ethylenediamine	9.7 ppm

- **PAC-3:**

90-72-2	2,4,6-Tris(Dimethylaminomethyl)Phenol	430 mg/m ³
109-55-7	3-Aminopropyldimethylamine	89 ppm
25322-68-3	Polyethylene glycol	7,700 mg/m ³
108-95-2	Phenol	200 ppm
107-15-3	Ethylenediamine	20 ppm

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
 Ensure good ventilation/exhaustion at the workplace.
 Prevent formation of aerosols.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.

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- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.
At this time, the other constituents have no known exposure limits.

107-15-3 Ethylenediamine

PEL	Long-term value: 25 mg/m ³ , 10 ppm
REL	Long-term value: 25 mg/m ³ , 10 ppm
TLV	Long-term value: 10 ppm Skin, A4

- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the skin.
Avoid contact with the eyes and skin.
- **Breathing equipment:**
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture. Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

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- **Eye protection:**



Tightly sealed goggles

- **Body protection:** Protective work clothing

9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

Form:	Liquid
Color:	Cream colored
· Odor:	Amine-like
· Odor threshold:	Not determined.

- pH-value at 25 °C (77 °F): 9.6

- **Change in condition**

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	Undetermined.

- Flash point: 101 °C (213.8 °F)

- Flammability (solid, gaseous): Not applicable.

- Decomposition temperature: Not determined.

- Auto igniting: Product is not selfigniting.

- Danger of explosion: Product does not present an explosion hazard.

- **Explosion limits:**

Lower:	Not determined.
Upper:	Not determined.

- Vapor pressure: Not determined.

- Density at 25 °C (77 °F): 1.0451 g/cm³ (8.72136 lbs/gal)

- Relative density: Not determined.

- Vapor density: Not determined.

- Evaporation rate: Not determined.

- **Solubility in / Miscibility with**

- Water: Not miscible or difficult to mix.

- Partition coefficient (n-octanol/water): Not determined.

- **Viscosity:**

Dynamic at 25 °C (77 °F):	15,000 - 25,000 cps
Kinematic:	Not determined.

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- | | |
|----------------------------|--|
| · Solvent content: | |
| Solids content: | 50.0 % |
| · Other information | No further relevant information available. |

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **LD/LC50 values that are relevant for classification:**
Irritating to eyes and skin.

90-72-2 2,4,6-Tris(Dimethylaminomethyl)Phenol		
Oral	LD50	2,169 mg/kg (rat)
Dermal	LD50	1,260 mg/kg (rabbit)
109-55-7 3-Aminopropyldimethylamine		
Oral	LD50	1,870 mg/kg (rat)
Dermal	LD50	490 mg/kg (rabbit)
8007-24-7 Cashew (Anacardium occidentale) Nutshell Extract, decarboxylated, Distilled		
Oral	LD50	>2,000 mg/kg (rat)
Dermal	LD50	2,000 mg/kg (rat)
1477-55-0 m-Phenylenebis(methylamine)		
Oral	LD50	1,040 mg/kg (rat)
Inhalative	LC50/4 h	2.4 mg/l (rat)
107-15-3 Ethylenediamine		
Oral	LD50	866 mg/kg (rat)
Dermal	LD50	560 mg/kg (rabbit)
Inhalative	LC50/4 h	14.7 mg/l (rat)
108-95-2 Phenol		
Oral	LD50	317 mg/kg (rat)
Dermal	LD50	850 mg/kg (rabbit)

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- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Strong irritant with the danger of severe eye injury.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

108-95-2	Phenol	3
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- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**

- **Aquatic toxicity:**

8007-24-7 Cashew (Anacardium occidentale) Nutshell Extract, decarboxylated, Distilled

EC50 1,300 mg/l (Algae)

LL50 1,000 mg/l (Fish)

- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Water hazard class 1 (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
Must not reach bodies of water or drainage ditch undiluted or unneutralized.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

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13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- | | |
|--|--|
| <ul style="list-style-type: none"> · UN-Number · DOT, ADR, ADN, IMDG, IATA | Non-hazardous for transport |
| <ul style="list-style-type: none"> · UN proper shipping name · DOT, ADR, ADN, IMDG, IATA | Non-hazardous for transport |
| <ul style="list-style-type: none"> · Transport hazard class(es) · DOT, ADN, IMDG, IATA · Class | Non-hazardous for transport |
| <ul style="list-style-type: none"> · ADR · Class | Non-hazardous for transport
Miscellaneous dangerous substances and articles |
| <ul style="list-style-type: none"> · Packing group · DOT, ADR, IMDG, IATA | Non-hazardous for transport |
| <ul style="list-style-type: none"> · Environmental hazards: · Marine pollutant: | No |
| <ul style="list-style-type: none"> · Special precautions for user | Not applicable. |
| <ul style="list-style-type: none"> · Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code | Not applicable. |
| <ul style="list-style-type: none"> · UN "Model Regulation": | Non-hazardous for transport |

15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
No further relevant information available.

- **Sara**

- **Section 355 (extremely hazardous substances):**

108-95-2	Phenol
107-15-3	Ethylenediamine

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Section 313 (Specific toxic chemical listings):

108-95-2 Phenol

TSCA (Toxic Substances Control Act):

Waterborne polymer

90-72-2 2,4,6-Tris(Dimethylaminomethyl)Phenol

109-55-7 3-Aminopropyldimethylamine

8007-24-7 Cashew (Anacardium occidentale) Nutshell Extract, decarboxylated, Distilled

1477-55-0 m-Phenylenebis(methylamine)

25322-68-3 Polyethylene glycol

108-95-2 Phenol

107-15-3 Ethylenediamine

7732-18-5 water, distilled, conductivity or of similar purity

Hazardous Air Pollutants

108-95-2 Phenol

Proposition 65
Chemicals known to cause cancer:

None of the ingredients is listed.

Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

Carcinogenic categories
EPA (Environmental Protection Agency)

108-95-2 Phenol

D, I

107-15-3 Ethylenediamine

D

TLV (Threshold Limit Value)

108-95-2 Phenol

A4

107-15-3 Ethylenediamine

A4

NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

GHS label elements

The product is classified and labeled according to the Globally Harmonized System (GHS).

Hazard pictograms


GHS05 GHS08

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- **Signal word** Danger
- **Hazard-determining components of labeling:**
 - salicylic acid
 - Cashew (*Anacardium occidentale*) Nutshell Extract, decarboxylated, Distilled
 - Ethylenediamine
- **Hazard statements**
 - H318 Causes serious eye damage.
 - H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
 - H317 May cause an allergic skin reaction.
 - H361 Suspected of damaging fertility or the unborn child.
- **Precautionary statements**
 - P284 [In case of inadequate ventilation] wear respiratory protection.
 - P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 - P310 Immediately call a poison center/doctor.
 - P321 Specific treatment (see on this label).
 - P405 Store locked up.
 - P501 Dispose of contents/container in accordance with local/regional/national/international regulations.
- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** Product safety department
- **Contact:** Mr Eleazar dela Cruz
- **Date of preparation / last revision** 01/12/2022 / -
- **Abbreviations and acronyms:**
 - ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
 - IMDG: International Maritime Code for Dangerous Goods
 - DOT: US Department of Transportation
 - IATA: International Air Transport Association
 - EINECS: European Inventory of Existing Commercial Chemical Substances
 - ELINCS: European List of Notified Chemical Substances
 - CAS: Chemical Abstracts Service (division of the American Chemical Society)
 - NFPA: National Fire Protection Association (USA)
 - HMS: Hazardous Materials Identification System (USA)
 - LC50: Lethal concentration, 50 percent
 - LD50: Lethal dose, 50 percent
 - PBT: Persistent, Bioaccumulative and Toxic
 - vPvB: very Persistent and very Bioaccumulative
 - NIOSH: National Institute for Occupational Safety
 - OSHA: Occupational Safety & Health
 - TVL: Treshold Limit Value
 - PEL: Permissible Exposure Limit
 - REL: Recommended Exposure Limit
 - Flam. Liq. 3: Flammable liquids – Category 3
 - Acute Tox. 4: Acute toxicity – Category 4
 - Acute Tox. 3: Acute toxicity – Category 3
 - Skin Corr. 1B: Skin corrosion/irritation – Category 1B
 - Skin Irrit. 2: Skin corrosion/irritation – Category 2

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Eye Dam. 1: Serious eye damage/eye irritation – Category 1
Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A
Resp. Sens. 1: Respiratory sensitisation – Category 1
Skin Sens. 1: Skin sensitisation – Category 1
Skin Sens. 1A: Skin sensitisation – Category 1A
Skin Sens. 1B: Skin sensitisation – Category 1B
Muta. 2: Germ cell mutagenicity – Category 2
Repr. 2: Reproductive toxicity – Category 2
STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2

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